

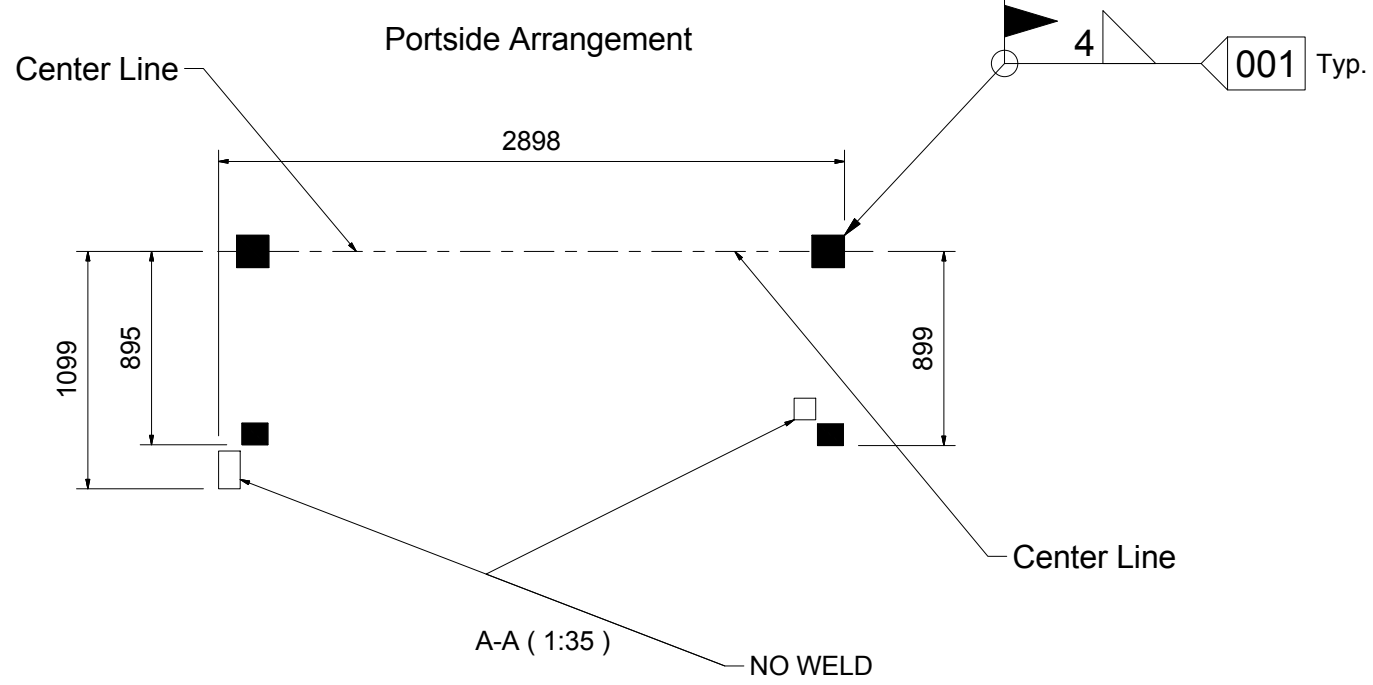
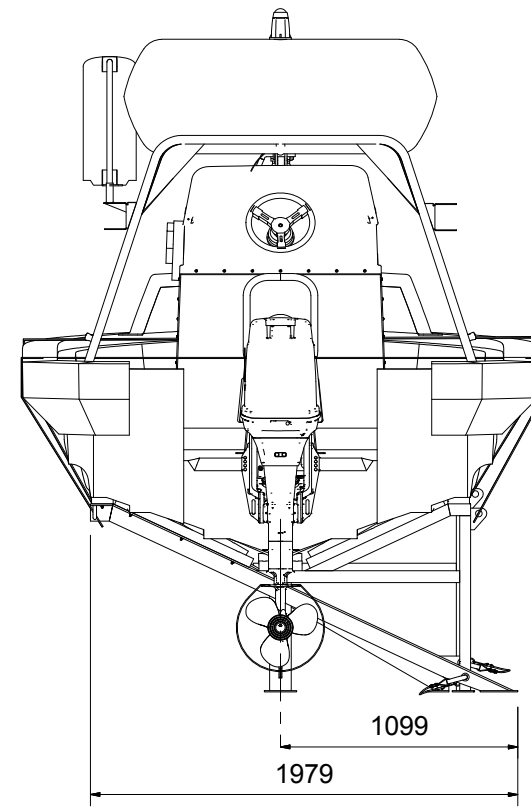
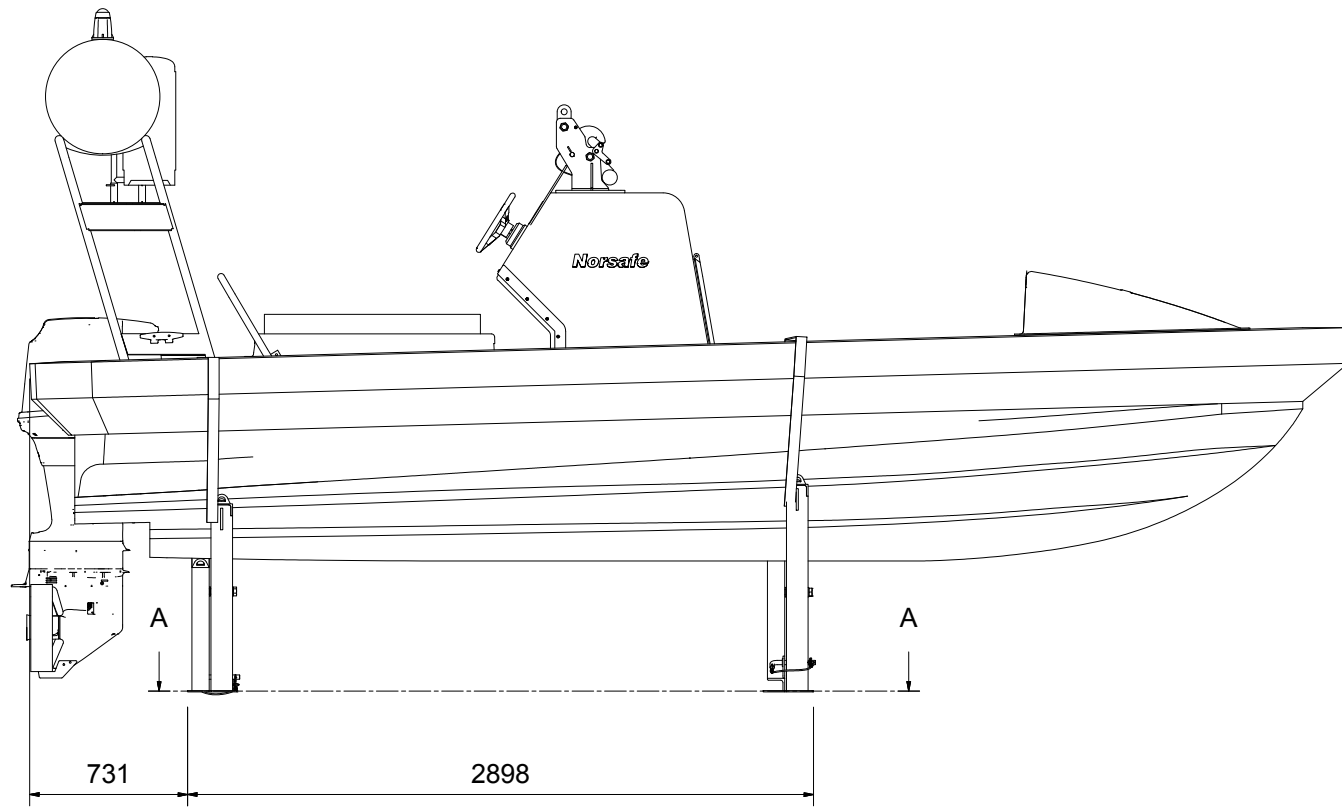


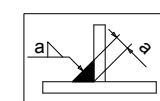
0	Issued for construction	PHLI	EVJI	THWA	05.09.2019
REV	DESCRIPTION	BY	CHECK	APPRO	DATE
REVISION HISTORY					
 VIKING NORSAFE		VIKING Norsafe Life-Saving Equipment Norway AS P. O. Box 115 Tel: +47 37 05 85 00 4852 Færvik Fax: +47 37 05 85 01 NORWAY 24/7 Service: +47 37 05 63 33 Email: Viking-Norsafe@viking-life.com			
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DWG SIZE: A3	SCALE: 1:30	COPY OF:	PART NO.	WEIGHT: N/A	SHEET: 1/3
CLIENT NO:	PROJECTION METHOD		DECK CRADLE FOOTPRINT		
TOLERANCES: ISO 2768-mk, ISO 13920-BF					
DWG No: R-503690	REVISION: 0	MERLIN-615 OUTBOARD REFERENCE			
PROJECT:					

WELDING INFORMATION					
Build No:					
WELD NO.	JOINT	THROAT THICKN.	INSPECT. CAT.	WELD LENGTH	COMMENTS
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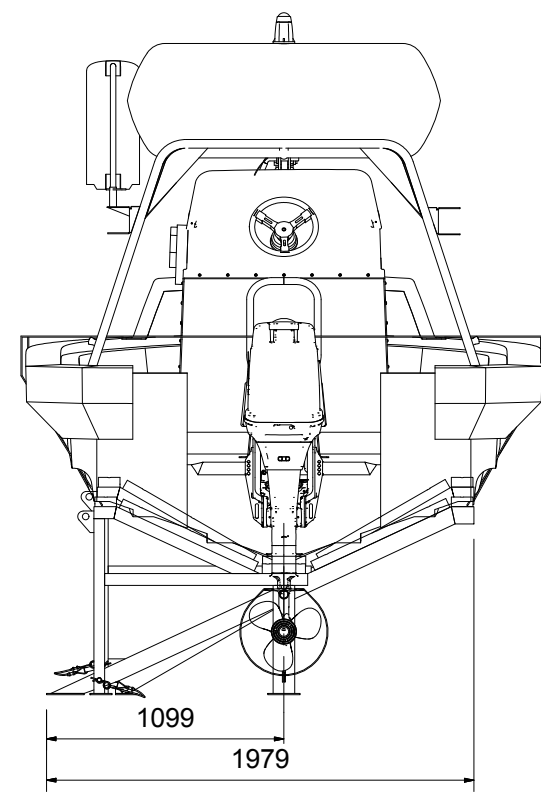
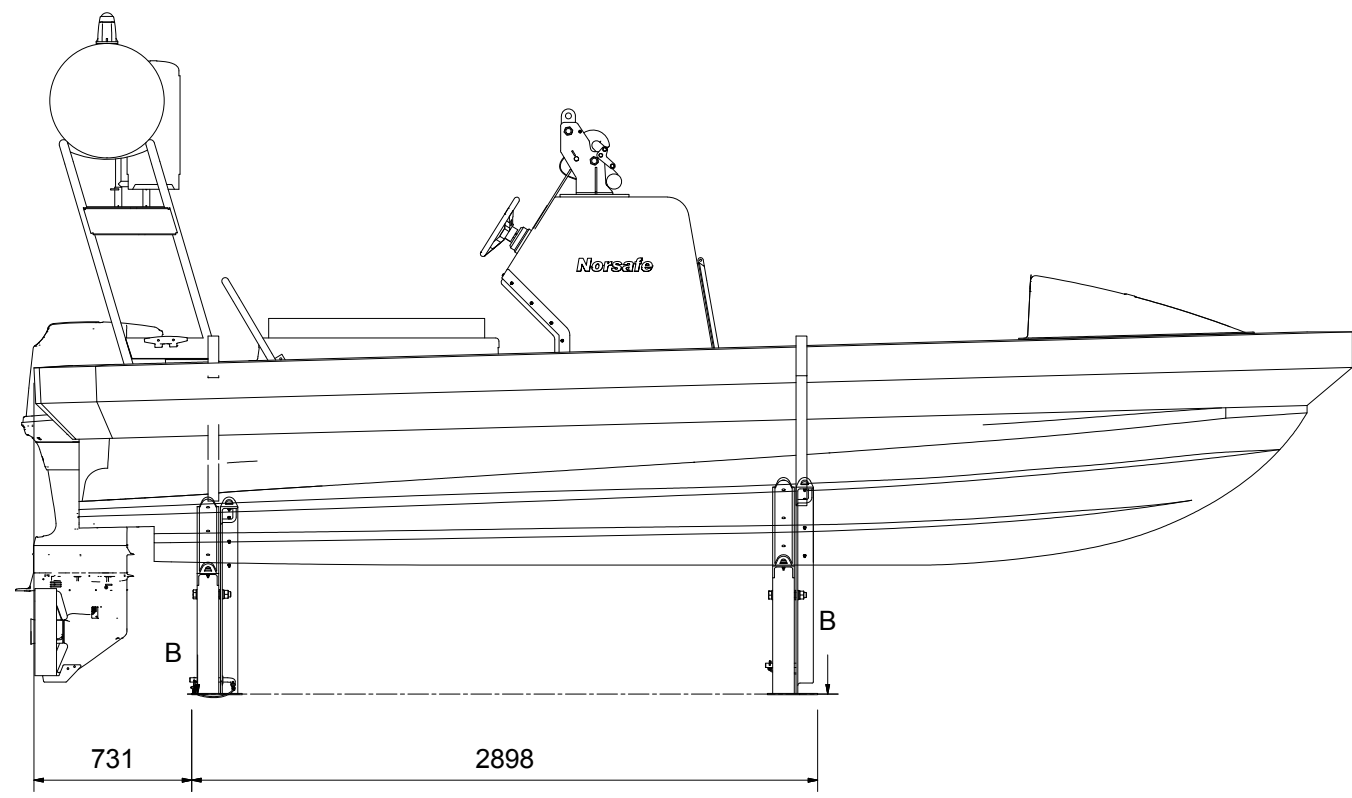


- Notes:
1. All edges to be rounded.
 2. Welds to be made by persons certified to following standards or similar: ISO 9606 (EN 287) Part 1
 3. NDT according to NORSOK M-101.
 4. This welding drawing will be used for Vessel's camber which less than 3 degree

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DWG SIZE: A3 SCALE: 1:30 COPY OF:	CLIENT NO.:		PROJECTION METHOD:	
TOLERANCES: ISO 2768-mk, ISO 13920-BF	DWG No.: R-503690		REVISION: 0	
PROJECT:		DECK CRADLE FOOTPRINT MERLIN-615 OUTBOARD REFERENCE		

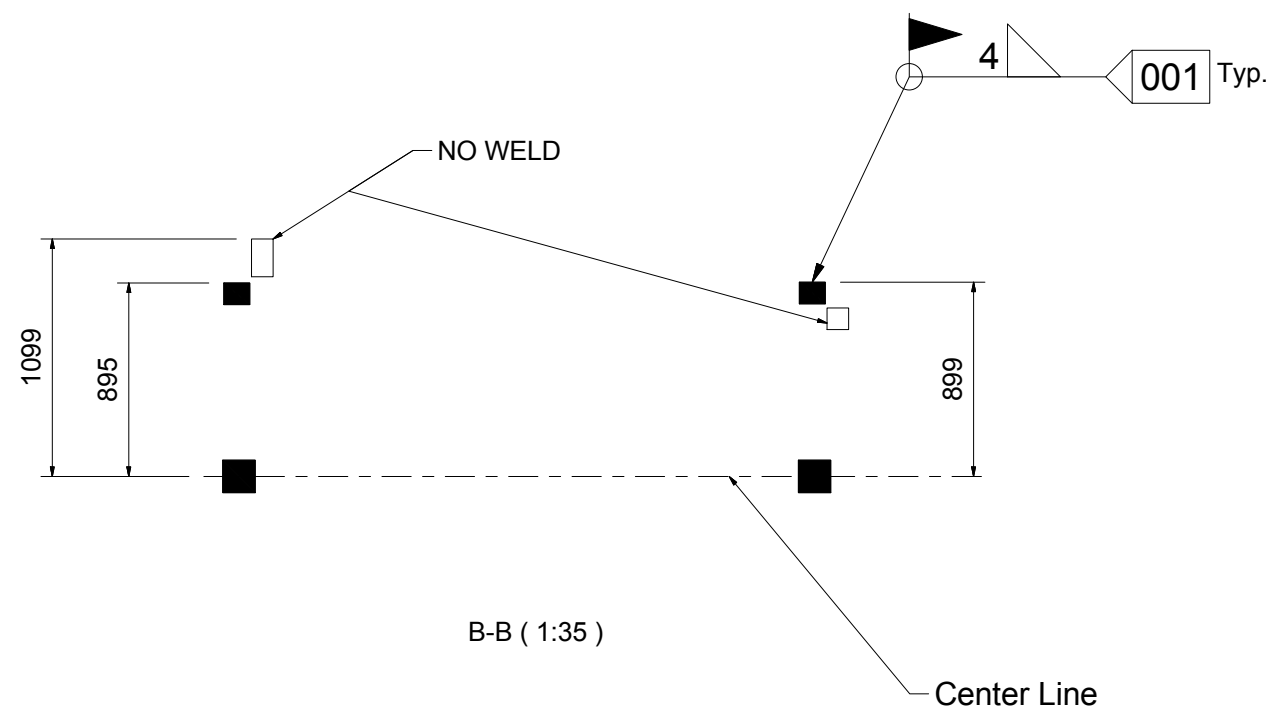


WELDING INFORMATION					
Build No:					
WELD NO.	JOINT	THROAT THICKN.	INSPECT. CAT.	WELD LENGTH	COMMENTS
001		<10	C	2500	



Starboard Arrangement

- Notes:
1. All edges to be rounded.
 2. Welds to be made by persons certified to following standards or similar: ISO 9606 (EN 287) Part 1
 3. NDT according to NORSOK M-101.
 4. This welding drawing will be used for Vessel's camber which less than 3 degree



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DWG SIZE: A3 SCALE: 1:30 COPY OF:	CLIENT NO:		PROJECTION METHOD:	
TOLERANCES: ISO 2768-mk, ISO 13920-BF	DWG No.: R-503690		REVISION: 0	
PROJECT:			DECK CRADLE FOOTPRINT MERLIN-615 OUTBOARD REFERENCE	